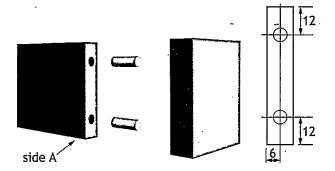
# Candidate 7

	SECTION 1 — 60 marks	MARKS	DO NO WRITE I
	Attempt ALL questions		THIS MARG
	design proposal for a sound box with a phone and accessory holder is shown below.		
	headphone stand		
	earphone holder		
	stand support phone support		
	sound box top		
, .	sound box base		
(	a) The sound box top was made from softwood.		
	(i) Name a suitable softwood for the sound box top.	1 	
	The sound box base was made from MDF.		
•	(ii) State a benefit of using MDF rather than softwood.  MDf is cheaper than Softwoods	1	
		<del></del>	

1. (continued)

(b) Dowel joints were used to join the sides of the sound box together.

dowel positions



(i) Describe how to mark out the positions of the dowel holes on side A, with reference to workshop tools.

2

You may use sketches to illustrate your answer in the box below.

Use a Steel rule and pencil a mark

out a cross 12 mm clown and 6 mm

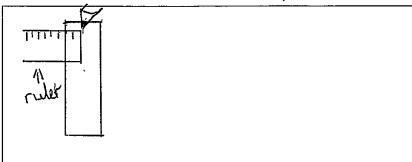
across middle of the cross is the a

centre of the clowel. April the use a

chill bit same size as the clowel and chill

holes in centre of cross use Steel pointed

clowels to mark the other piece of wood



		dowel holes in side A were drilled to a depth of 15mm.  Outline how to ensure the holes were drilled to this depth.	1
		use a ruler and put a piece of	_
		tape on the drill bit with 15mm  Stricking out the end.	<del></del>
		Stricking out the end.	
	(iii)	Name an alternative joint that could be used to join the sides of the sound box.	1
		dovetail Joint	
(c)	Piece	es of softwood were joined together to make the sound box top.	
		A STATE OF THE PARTY OF THE PAR	
	(i)	Name a suitable adhesive to join the pieces of softwood together.	1
	(ii)	Outline a suitable method of holding the pieces of softwood together until the adhesive sets.	1
		clamp with vice or quick clamp	_

1. (c) (continued)	MARKS	DO NOT WRITE IN THIS MARGIN
Varnish was brushed on to the sound box top.  (iii) Describe how to achieve a high quality brushed finish.	2	
Sand box top before varnishing.	2	
make Sure no clents. Scratches or		
pencil marks are visible and brush		
in Straight Lines making Sure a even		
	:	

MARKS	, DO NOT WRITE IN THIS
	MARGIN

3

### 1. (continued)

(d) The cable tidies were made from acrylic.



(i)	Name an appropr	riate saw that could be used to cut out the cable tidies.	1
	coping	Saw	

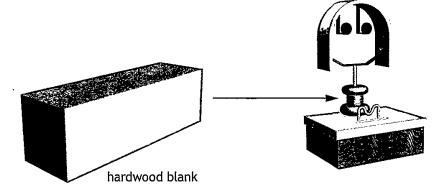
(ii)	Describe the acrylic after							
	use	as	ile	with	edge o	of lic	lie &	acina
	up in							
	•				motion	•		
	_			$\mathcal{O}$	gowcje	v		
					Sand			
			, ,	/ 1	wet		Mor	klyg kalada
			•		00 10		~ <i>L</i>	- <del></del>

[Turn over

# 1. (continued)

MARKS DO NOT WRITE IN THIS MARGIN

(e) The earphone holder was turned from a hardwood blank.



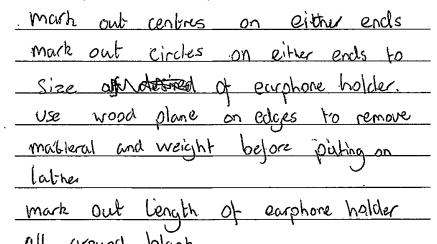
(i) Name a suitable hardwood for the earphone holder.

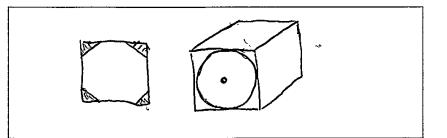
1

Ocik

(ii) Describe four stages in preparing the hardwood blank before fitting it on the woodturning lathe, with reference to workshop tools.

Sketches may be used to illustrate your answer in the box below.



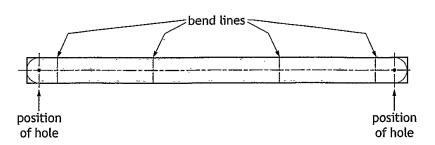


(e)	(conf	tinued)	
	(iii)	Outline two ways of ensuring a high quality finish on the earphone holder when using the wood lathe.	2
		use a Sharp Chisle Slowley With	_
		even action by not to take out	<del></del>
		gowges when finnish with chiste -	_
		Sand Object on lathe	
		·	
(f)		phone support was made from copper and joined to the sound box top g epoxy resin.	
		copper phone support	
		sound box top	
	Outli	ine <b>two</b> reasons why epoxy resin is a suitable adhesive.	2
	eq	Doxy resin Join well to metals and wood	<u>2.</u>
	<u>6</u> p	Doxy resin Join well to metals and wood	_
			_
	-		<del></del>

3

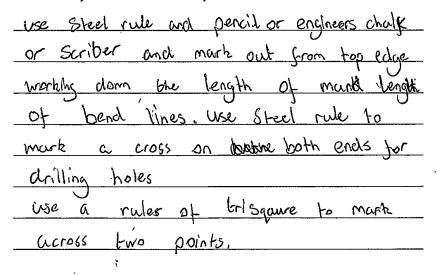
### 1. (continued)

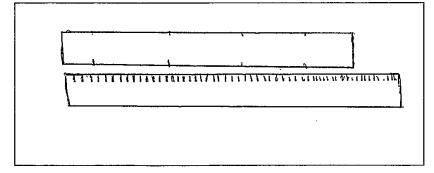
(g) The stand support was made from mild steel and marked out as shown below.



(i) Describe how to measure and mark out the stand support, with reference to workshop tools.

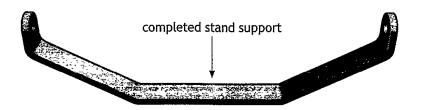
Sketches may be used to illustrate your answer in the box below.





#### 1. (g) (continued)

The stand support was bent to shape and finished as shown below.



(ii) Describe how to form the bends on the stand support, with reference to workshop tools.

2

Use a Sheel working vice proferable with
Soft Jaws and use a loig hanner
to bend into shape
if difficult to bend use a gas forch or
forge to heat up Stand Support until
charry red and then quickly clamp in
vice a hit to Shape

The mild steel stand support was dip coated in plastic.

(iii) Explain why the stand support was dip coated.

2

to on	otect b	he m	ild Ster	el from	rusting
					feel to
					e allelar
creste					
	J		$\bigcup_{i=1}^{n}$		

2	٨	camping	tant is	chown	holow
Z.	А	cambins	tent is	SHOWH	Delow.



Designers use research techniques such as user trips and questionnaires to gather information.

(a) Outline two pieces of information that could be gathered from a user trip on the camping tent.

2

how	heavy	14	ોડ	1-0	curry	,
		·	_			
pow	breet	able	<u>)</u>  -	ìs		

1415 how durable

(b) Describe the key stages of carrying out a questionnaire.

3

Create	a	Civestionar	e based	<u>on</u>	what	

'ou may use	sketches to illustra	te your ans	wer in the	box below.		
cyet	insparaltion	fmm	other	designers	consepts	-
Chron	v many (	Slifferen	t sh	etches of	ideas	<b>-</b>
and	consepts	·				_
choo	se one S	lleetch	that	is best	and	_
J	ne it.					_
. whect	e <u>models</u> it will be	of co	onsepts	to get	idea of	-
	<i>.</i>					
			2)			
_		<b>L</b>				
			ښر			
3)		4)				
		,	L			
				Shape ma	Hurial eplat	
					of lobbe	
				1	nvas bon	

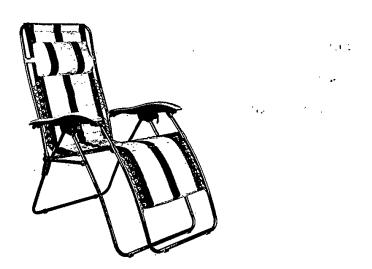
4.	The <b>two</b> graphic techniques shown below were used during the design of a	MARKS	DO NOT WRITE IN THIS MARGIN
•	headphone stand.		
	Working drawing  working drawing  working drawing		
	Outline the reasons for using the following graphic techniques in the design process:		
	(a) working drawing 13 good to Stert the  Plesign in 2d and to use idea  Cypneration easily and order and quicker  than a computor generated graphic as  you can explore many different ideas quicker	_ 2 - - -	
	(b) computer-generated graphic <u>Cun</u> <u>Gon</u> more in depter <u>Mith</u> <u>3d</u> model of design with the <u>ability</u> to make the model in 3d with the <u>Matienials</u> it is made from and <u>Colours</u> , useing an computer the closign <u>can easily</u> plan with <u>Doods</u> colour and matterial	2 	

Designers often use sketch models as shown below.	MARKS	DO 1 WRIT TH MAR
SHEET  ADMINITURE  ADMINITURE  AS MOR PAINTED  WITH BLACKBOARD  PAINT FOR NOTES  CHAUX  HELD IN PLASTIC PHOTO DUSTER  SECTS COT FRAME HELD SITS ONLY  CORNER  CORNER  SHEET  BACK BOARD  IS MOR PAINTED  NITH BLACKBOARD  PAINT FOR NOTES		
Describe two benefits to designers of using sketch models.  The clasigner can actually see and feel  There clasign and see it's flaws in fromt  Them on whether or not it is big enough  Small enought:	2	
. [Turn ove	er	

4

6. A sun lounger is shown below.

MARKS DO NOT WRITE IN THIS MARGIN



You must give different examples in (a) and (b).

(a)	Describe i	how ergonomi	cs may have	influenc	ced the des	ign of the su	ın lounger.
	the	chair	Viv	be	used	by mo	ist of
		person				V-	
	be.	Conforta	ble 50	the	Shape	Of the	human
	1	y would			•	•	
	<u>us</u>	the cl	rair m	145H	mould	to the	Shape
		<u>Comi</u>					
		n the					
		arons					

	MARKS DO NO WRITE THIS MARG
<ul><li>(continued)</li><li>(b) Describe how function may have influenced the design of the sun lounger.</li></ul>	2
the Sun longers will be packed amount when not in use so that it must Sold away easily and sold away into a speak package. It must be made hight as it will most likely be moved around.  (c) Describe how the life expectancy of the sun lounger could be extended by the designer.  Use higher quality matierals well beilding. The chair or up the price.  So people would mataraly look after it.	2
[Turn ove	er .

	MARKS
The design of products may evolve as a result of technology push or market p	ull.
(a) Describe what is meant by technology push:	1
a technolodgy push is where the perform	rance
of a product is increased because of	
a new and better piece of fech.	
(b) Describe what is meant by market pull.	1
a market gull is where the market i	•
•	
demanding more of Something in a por	ognot,
	<del></del>
New products can be difficult to launch in a competitive market.	
(c) Outline two marketing techniques that could be used to promote new	
products.	2
activertisement of tv, memspapers, posters, lea	thlets
or Shows, or Social media:	
use influential testers to promote your	
mew product on its quality.	
- Journal of Control o	<del></del>
۳	
• .	
••	

8. A child's pedal car is shown below.





Describe the aesthetic aspects of the child's pedal car.

4

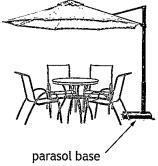
it is bright coloured and children love oright
coulors
it is appealing to bogs as it has racing
textures on it
it has chrome all of it making it more
cool towards children
it is using a classic SOs Style to
the car which capuld be appealing to
Some parents.

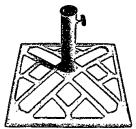
[Turn over

## SECTION 2 - 20 marks Attempt ALL questions

MARKS DO NOT WRITE IN THIS MARGIN

9. The parasol bases shown below have been produced using a range of materials and processes.





Metals

- copper
- cast iron
- aluminium.

metal base



#### **Plastics**

- acrylic
- polypropylene
- urea formaldehyde.

plastic base (filled with water)

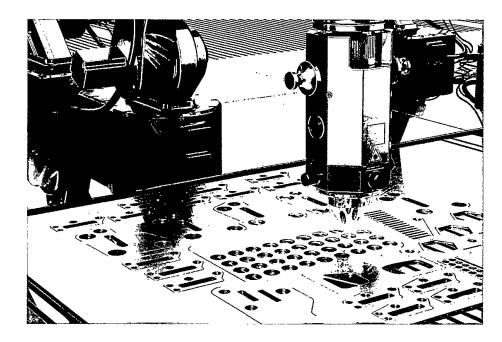
(a) Select the most appropriate material for each base from the lists provided and state why they would be suitable.

A different property must be given for each item.

(i)	Metal base Cask inn	1
	Suitable because it is Strong and quick in to.	1
	make and people like cost iron	
	things in their gardens	
(ii)	Plastic base <u>Palyarquylene</u>	1
	Suitable because it is Stronger than acrylic	1
	and in easily to improvementationer	
	be used in rotational moulding	

Rota	ational moulding was used to manufacture the plastic base.	
(b)	State two identifying features of rotational moulding.	2
	rotational moulding is fast and fairly chap.	
(c)	The metal base is shown below.	
	tightening bolt	
	metal base plastic cap	
	enlarged view of tightening bolt	
	The same of the sa	
	Name a process that could have been used to manufacture each of the following parts:	
	(i) metal base thou house poor poor costing	. 1
	(i) metal base thouse pornocing costing (ii) plastic cap injection moulding.	. 1
	[Turn over	-
	Į Tutn Over	
	·	

10. Laser cutters are widely used in the manufacture of products.



(a) Describe the impact that the use of technologies such as laser cutting have had on the manufacture of products.

Laser cutting run limit moste matterral
loser cutting is precise
laser cutting is fast and repealable
laser cutter can cutt many shippenses
different Stopes from one piece of
· matiental.

		MARKS	DO NOT WRITE IN THIS MARGIN	
10.	(continued)			
	Changes to society have occurred due to modern manufacturing technologies.			
	(b) Describe how manufacturing technologies have impacted society.	2		
	promises manufacturing has become so quick	_		
	and charger who so we have been become	e		
	a throw away Society.	_		
	manufacturing has because so automated	_		
	there are less working industrial Societys.			
	- O(125 ) (10) (10) (10) (10)	-		
		-		
	[Turn ove	r		
	*·*·········	·		
		:		
		v		
			į	
				1

11. Furniture can be manufactured using one-off production methods.





(a) Explain two benefits of one-off production.

there are large profit margins
one off paduction can be Slown and
if he paid by the how good money can
be made.
labour is readily available in the one off
industry,

			MARKS   DO N	
11.	(co	ntinued)	MAR	
	Des mir			
	(b)	Describe how the environmental impact of the materials used in products could be minimised.	4	
		use matural muticials not man made	-	
		mortienals like plastic or Steel as they	_	
		Use large amounts of energy to be create	<u>e</u> d	
		Use renewable energy like wild which solar	_	
		or fidal electricity.	_	
		reuse waste matierial eig. run off cuts of	_	
		wood back through the mill to have mining	m	
		Waste		
		clispose of waste from manufacturing soccess		
		responsible not dumping in ocean or any		
		Other natural evecus		
		use electric not gas or oil to heat up	_	
		matierfals,		
			_	
		· .	-	
		<u>-</u>	-	
			-	
[END OF QUESTION PAPER]				
		<u></u>		