

## Candidate 2

ENTER NUMBER OF QUESTION	<u>Sony ICF CI alarm clock radio.</u>	DO NOT WRITE IN THIS MARGIN
1a)	<p><u>Outer casing</u></p> <p>The outer casing was injection moulded. This is a suitable manufacturing process, as it provides high detail and can be used to manufacture complex components, which is ideal for the casing.</p> <p><del>The</del> Injection moulding was identifiable through the split lines present on the component, its very complex form, draft angles, and high surface detail (shapes and text embossed on to the surface.)</p> <p><u>Screen</u></p> <p>The <del>on</del> screen of the Sony ICF-CI was laser cut. Laser cutting was a suitable manufacturing process, as it cuts from sheet plastic accurately, and <del>the process</del> is relatively fast compared to other processes.</p> <p>Laser cutting was identifiable through the simple but accurate shape of the screen, but also due to the accuracy of the edges.</p> <p><u>Screws</u></p> <p>The screws used to secure the outer casing were die cast. This was a suitable manufacturing process, as it allowed the threads of the screws to be accurately formed, which is vital to the screws function.</p> <p>Die casting was identifiable through the high detail of the screws, smooth finish on flat surfaces, and small size.</p>	

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b) The alarm clock heavily used plastics as a core material in the product. These plastics were recyclable, however adhesives that joined different plastics together would make it extremely difficult to recycle. This results in more waste in landfills, and negatively affects the environment through microplastics and toxicity. The adhesives also prevent repair or replacement of one component by itself, resulting in many components needing to be removed to access one. This also encourages a linear product life cycle, and adds to waste yet again.

Many components are present in the alarm clock radio. This makes separating the components for recycling the same old time consuming and difficult, increasing wastage.

Many sections of the alarm clock were most likely manufactured through automated manufacture. While this processes units faster, more accurately, and cheaper than a human workforce, it can lead to population migration, as low skill factory workers may lose their jobs. This could result in small businesses in the local area collapsing.

Despite this, screws and snap fittings were used. This makes the low skill workforce employable at some stages of production line, ready to go for the community.

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### c) Drop test

The drop test was used on the Sony to evaluate durability. The alarm clock if placed on a bedside table is prone to being knocked off or dropped, so the alarm clock was dropped from about waist height.

This resulted in no exterior or interior damage, meaning that the alarm clock was durable and could withstand impacts.

### Questionnaire

The questionnaire was used to test the aesthetics of the alarm clock. This questionnaire consisted of a small range of questions regarding the aesthetics of the clock. After ~~some~~ surveys a group of people, an average to the questions were taken.

It was concluded that the aesthetics of the alarm clock were somewhat popular with the public. It was also identified that most people preferred the black option to the white one.

### User trial

A user trial was conducted to research the ease of use of the alarm clock. A group of people were set tasks to operate the alarm, change the time, change radio station ect. It was concluded that due to the small, repeated patterns of buttons with small symbols, the alarm clock radio was extremely difficult to use.

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MARGINSafety check

We completed a safety check to ensure the alarm clock radio did not over heat.

The alarm clock was left turned on and plugged into a socket overnight, and the temperature was recorded the morning after. No temperature change was found, ~~showing~~ concluding the alarm clock was safe.

d) The Sony ICF-21 was mass manufactured, ~~as~~ this production process results in a high output of units, with lower cost per unit ~~than~~ other production systems.

JIT would have also been suitable to reduce wastage of the production of the product.

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3a) The brief must be clear to ~~prevent~~ ensure the designer creates something the client actually wants, instead of misinterpretation. If time is spent on creating a product the client does not need, time and money is wasted.

It is not understanding the target market's wants and safety requirements, an unsafe product could be ~~developed~~ developed which no one will buy.

### b) Temperature resistance

All the materials would need to be resistant to high heats, as the ~~area~~ <sup>area</sup> will be exposed to fire. If the material melts, the ~~air~~ air pocket will no longer function.

### Water resistance

Sprinklers may be activated in case of a fire, so the air pocket's <sup>materials</sup> will need to be water resistant to survive them.

### Durability

The air pocket is likely to be thrown into a building, means that its materials, especially the outer casing, will need to be impact resistant to survive the landing.

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The ~~product~~ air pocket must be light enough to carry and throw through high windows, otherwise safe use of the air pocket will be hindered.

c) Sponsorship events

A work or business event regarding fire safety may be present. By sponsoring the event, advertisements are made to more relevant people in the target market who are attending the event.

Online advertising

The target market could be reached by advertising on websites popular with fire safety professionals, ~~the target~~ like online shops for fire protection. The target market is then reached, without ~~unnecessary~~ ~~other~~ ~~unnecessary~~ advertising in different areas.

4c) Mood boards

Mood boards can be effective at generating ideas, as this provides an amalgamation of relevant products, objects and shapes. However they can also be difficult to interpret and time consuming to make. For example, <sup>Monofin</sup> ~~is~~ ~~concentric~~ and ~~bands~~ could be put together for the Biomimicry.

Biomimicry can benefit idea generation through creating intrinsic designs, functionally and aesthetically. It can also limit ideas ~~however, as the designer can only~~ ~~develop~~ ~~the~~ For example, the monofin has drawn inspiration from the fins of dolphins and fish, however the designer may struggle to develop the monofin further.

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Scruffiti ~~As~~ can be beneficial, as any form or shape can be created, ~~by passing~~ design blocks. This however may result in irrelevant or impractical designs. The designs may not make sense, or may be too random, as for the monofin, random shapes may impact the aerodynamics of the product.

Morphological analysis

Morphological analysis is beneficial for idea generation, as it can always provide new design ideas for different factors and options of products. However for more innovative and unique products like the monofin, difficult in finding factors to ~~add~~ input into the tables may be challenging, as ~~no~~ products like it are ~~not~~ on the market.

b)

Injection moulding

- Allows complex components and detail to be printed accurately. The surface of the shoe may not be ~~able~~ to be achieved through other manufacturing processes. The size also may need to be accurate and have a low tolerance, which injection moulding could provide.
- Injection moulding has a high repeat ability to an accurate standard. This means many units of the monofin can be produced with little deflection and wastage.

Two shot injection moulding

- Allows two different materials to be moulded as the same component. The blue elastomer and pink polypropylene have been two different materials moulded to integrate the two materials.
- It also allows complex components that require two sections of mould to be completed, such as the leather shoe.

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### c) Inspection of raw materials

Inspection of raw materials could be completed. This would ensure no defects are coming onto production line which reduces cost and waste. This could be obtained components the monofilament wear as the polypropylene/elastomer it uses. \*

### Updated training of relevant staff

By ensuring relevant staff have updated to date and thorough training, quality assurance is made efficient and high quality. This means staff are less likely to miss defects, preserving safety of the monofilament.

### Using specialist equipment

By investing in specialist equipment, defects are less likely to be released into the market.

### Safety testing

By testing the monofilament at the end of the production, they could ensure that the ~~whole~~ monofilament is safe for consumers to use. These tests could include checking the strap ~~is~~ loosens, the elastomer/polypropylene is durable enough, and the band in the fin does not wear down quickly.

\* Damage to the elastomer or polypropylene could result in a ~~broken~~ product that would impact its ~~its~~ defecting monofilament safety.

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- The recent developments of 3D printing technology could result in the 3D printed ortho shoe. This may have been a component impossible to model before, or that 3D printing technology has gotten more advanced it can print it more accurately than before.
- The development of new materials could lead to new components that give the user more comfort or a better performance than older shoes. For example, the sole of the shoe may be more springs, helping to reduce the impact of landing.

Market Pull

As environmental issues become more relevant in the modern day, consumers will become more inclined to buying ecofriendly products.

By finding a gap in the market such as an ecofriendly basketball shoe, the designer can dominate that part of the market.

- Modular and customizable shoes are not yet present in today's market, so by creating shoes that people customize, a range of styles can be created and therefore a range of people will be interested in buying the shoe.

b) 3D printing is suitable for different levels of production, from mass manufacture to one off production.

3D printing is linked to CAD models, that can be ~~used for~~ stress analysis. By ~~the~~ more suitable ~~and~~ materials can therefore be chosen for the other areas of the shoe.

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Restrictions in mould design become obsolete, as there is no mould used. ~~This~~ This means draft angles are no longer needed.

Intricate details/symbols can be present on the design, as 3D printing can create highly complex shapes. They can also print with sustainable materials, such as materials derived from sugar cane, resulting in the shoe becoming more sustainable.

- c) Product recalls may happen and effect ~~the~~ a delay on the product coming to market. This could be particularly damaging to a product's reputation, and it may need to be repaired or altered in other ways.

~~Next~~

Delays in arrival of raw materials may occur. This may be particularly damaging if JIT production is used, as no stock would be able to be ~~used~~ made. This would delay sales and production, leading to financial cost.

Lack of advertising may result in the product not being known about by many of the target market. This reduces the product's visibility, taking longer for popularity to grow. This results in sales being low for a longer period of time.

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d)

Lack of research into target market

This issue may ~~not~~ result in the designer creating a product that the target market does not want. The product will force the users to change their routine, so it must be desirable. To ~~the~~ prevent this issue, a focus on market research can be created.

Legislation and safety issues

By creating a product that is new and innovative, regulations and safety standards may not exist.

It is imperative that the product is still safe, or it will lose the potential to be claimed to users and risk brand image. Therefore testing ~~the~~ the product's safety is essential before market release.

~~Step~~User enthusiasm

By creating a product that ~~causes~~ changes a user's routine significantly, they may have negative feelings towards the change. Therefore, if a product pushes the user too far out of their comfort zone, it could become unwanted.

To avoid this issue, ~~as~~ as a basic product changing the user's routine could be made, with updates and extra later releases to gradually allow users to acclimatise to the change.

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Radical design is often as a cause of new advancements in technology. If the technology is too difficult to understand or requires high skill to operate, it may be unpopular with the market.

6a) Physiology

- The pedal resistance would have been influenced by the design of 'The-O'. It would have to resist enough to provide a functional workout, however smooth enough to be relaxing.
- The weight of ~~the~~ 'The-O' would have to be considered as it may be moved around its environment. It may not be light enough to be easily moved from one place to another.

Psychology

- The white and chrome colour scheme may have been influenced by psychology. The white and chrome gives the impression 'The-O' is modern and clean, making it more attractive.
- Symbols in setting resistance level may be incorporated into the design. This would make the ease of use more effective.

- b) - The proportion of the ~~pedal~~ pedal spinner may have been sacrificed performance for aesthetics, as range of motion is significantly less than other pedal bikes, however the ~~spinner~~ spinner is aesthetically pleasing compared to the larger frame.

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- The distance between the seat and pedals may have sacrificed aesthetics with ergonomics, as the user may not find the distance too easy to comfortably push the pedals. ~~These~~ Adjustable seat heights would have had an effect on aesthetics, so was not included.
- Ergonomics ~~would have been sacrificed~~ and comfort would have been sacrificed for aesthetics, as the 'O' does not have a backrest. Although this looks cleaner and less bulky, it makes the 'O' less comfortable.
- The Performance may have been sacrificed for ergonomics, as the ~~chair~~ seat may be too long ~~to cause~~ the position feet ~~on~~ the pedals, despite this being a more comfortable option.

c) - The position of split lines need to be considered to ensure effective and successful die casting.

- The shrinkage of corners also needs to be considered, as shrinkage of the corners as the mould can occasionally occur.
- Draft angle need to be considered for easy extraction of the component from the mould.